

Comprehensive Gene Optimization

Increasing recombinant protein yield through coding and non-coding DNA sequence optimization

Technology Overview

MNDL Bio's gene expression optimization platform is built on advanced computational models that integrate multiple factors to maximize recombinant protein yield. Unlike traditional codon optimization methods, which rely solely on frequency tables and change only the coding region, our Al-driven approach accounts for complex biological interactions that impact all gene expression phases and co-optimizes coding and non-coding regions. Our platform, based on 15 years of research, incorporates, among others:

Al Codon Driven Optimization
Leveraging deep learning to identify optimal
codon usage patterns beyond simplistic
frequency-based methods, improving
translational efficiency [1].

Preservation of Hidden Genetic

Information Using machine learning to construct gene sequences that retain essential hidden information in the host genome, preventing loss of regulatory signals [2,3].

Vector Stability Modeling

Balancing recombinant protein expression with cellular fitness to enhance plasmid stability and maintain high yields [4,6].

- Improving DNA Synthesis Success Rate Removing difficult to synthesize, error-prone sequences while maintaining coding and key genetic elements.
- Translation Dynamics Optimization
 Modeling non-uniform ribosomal translation
 rates to prevent misfolding and enhance
 protein expression [5].
- © Construct Design and Optimization
 Using machine learning and biophysical
 models to co-optimize promoters and UTRs
 with the coding sequence of interest,
 including optimization of protein tags and
 signal peptides.

Online Platform Features

MNDL Bio's platform <u>app.mndl.bio/signup</u> features an easy-to-use interface. Simply choose your target host and input the coding region of your gene, as well as the flanking 5' and 3' sequences.

Other features include:

- Expression temperature input
- Restriction enzymes to avoid
- Sequences to preserve

For a video demo of the platform, see the following link mndl.bio/intro-video. Optimization usually takes a few minutes, following which the optimized sequence variants are ready to download along with a report that describes how the variants were designed.

Custom Projects

Some of MNDL Bio's more advanced algorithms are only available for custom projects and not through the online platform. Some of these algorithms have been published, while others are proprietary. They include:

Long-term Expression Stability

By coupling the expression of a target gene to a fitness-increasing gene, MNDL Bio improves the expression stability for plasmid-based and genomically integrated recombinant genes [6].

Copy Number Control

Design of plasmid origin of replication (Ori) for fine tuning of recombinant protein expression.

Bespoke Algorithms for Specific Projects
These include custom algorithms for nonconventional systems or unique design
requirements such as novel inducible
promoters or conditional expression.

Y Antibody Design

An antibody-specific model for enhanced expression.



Case Studies

Application Example 1

Objective: Increase expression of Glucose-6-phosphate dehydrogenase (G6PD) in Escherichia coli BL21(DE3).

Baseline situation and solution: hG6PD is a challenging enzyme to express in *E. coli* with a truncated product and low yield. We tested several of our algorithms separately and in combinations and found that they can improve the yield of the full-length enzyme. Results: Many of MNDL Bio's engineered variants showed increased yield of the full-length enzyme (Figure 1).

Application Example 2

Objective: Increase expression of a ~15KDa protein in an *E. coli* based cell-free system. Baseline situation and solution: The WT sequence had very low expression and was not usable for scale-up. To rapidly identify productive designs, we first tested sequence variants in an E. coli cell-free expression system. After identifying the best-expressing variants, we validated a subset in E. coli cultures to ensure improved yields in a true cellular environment.

Results:

In vitro (cell-free) expression: Our ML, deep-learning, and biophysical-designed variants increased expression by ~9.5 to 15-fold (Figure 2a).

In vivo (E. coli) expression: The same highperforming variants maintained strong expression in live E. coli cultures, with top variants showing up to ~2.3-fold higher yields than WT (Figure 2b).

Application Example 3

Objective: Increase expression of an engineered enzyme in *E. coli*.

Baseline situation and solution: The engineered enzyme yield did not meet expression goals. MNDL

Bio designed 10 variants to be screened.

Results: Variant showed a ~2.5-fold increase in expression (Figure 3).

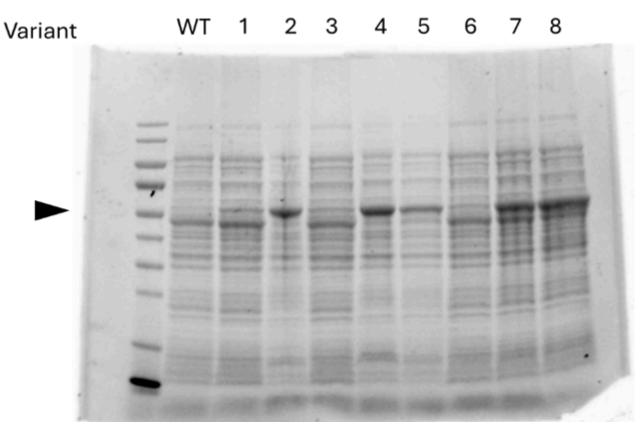
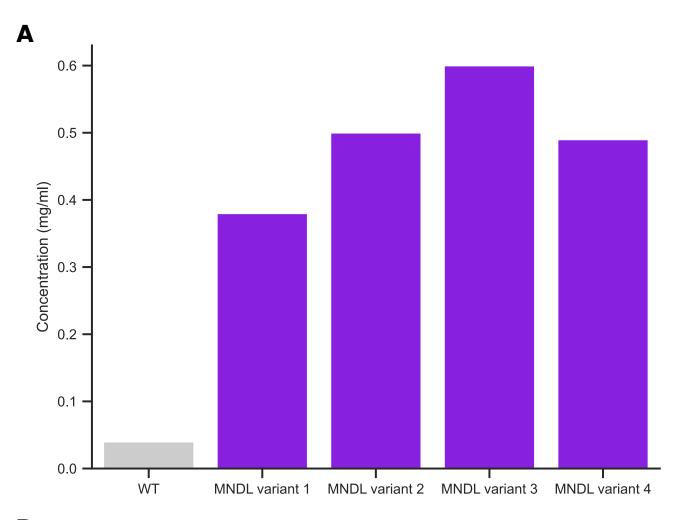


Figure 1. SDS-PAGE analysis of protein expression variants.

The arrow on the left indicates the expected molecular weight position for Human G6PD. The WT sample shows faint expression slightly below the expected band location, suggesting truncation or incomplete translation. In contrast, several optimized variants exhibit more intense bands at the expected size, indicating improved expression of full-length enzyme following sequence optimization.



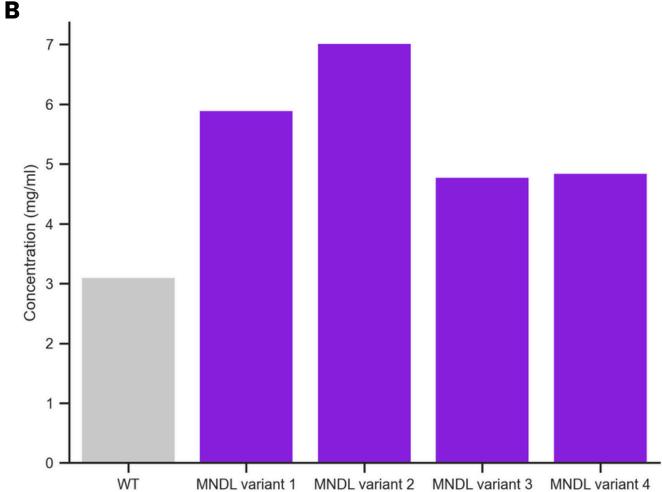


Figure 2. Increased expression of a 15 kDa protein using MNDL designed variants.

(a) In vitro expression in an *E. coli*-based cell-free system. Optimized variants (1–4) showed protein concentrations up to 0.6 mg/mL, representing ~9.5–15-fold improvements over WT.

(b) In vivo expression in an *E. coli* culture system. Optimized variants (1–4) achieved yields up to ~7.0 mg/mL compared to ~3.1 mg/mL for WT, an improvement of ~2.3-fold.



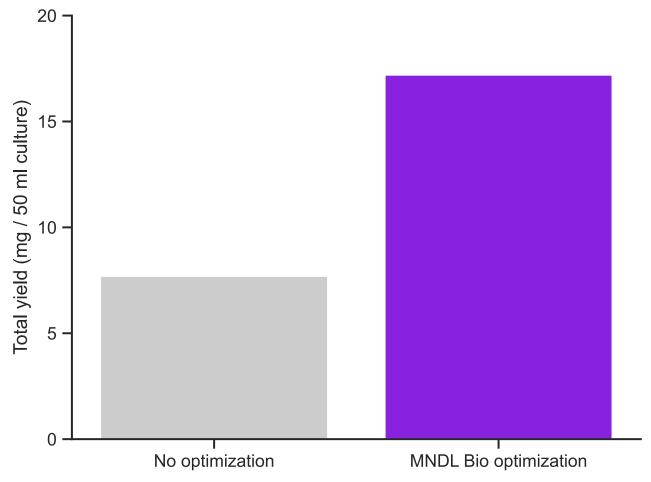


Figure 3. Expression of an engineered enzyme in *E. coli* before and after MNDL Bio optimization. The unoptimized sequence yielded approximately 7 mg of enzyme per 50 mL culture. Following MNDL Bio's optimization, expression increased to ~17.5 mg, representing a ~2.5-fold improvement in total enzyme yield.

Frequently Asked Questions

What host organisms are currently supported by MNDL Bio's platform?

Our platform currently supports optimization in 10 host organisms, with more hosts onboard soon. The current hosts are:

Aspergillus niger, Bacillus subtilis, Crisetulus griseus (CHO), E. coli, Homo sapiens, Nicotina tabacum, Pichia pastoris (Komagataella phaffii), Saccharomyces cerevisiae,

Spodopetra frugipedra, and Trichoderma reesei.

I'm only interested in 1 variant, the best one for my case. Why do I need more?

MNDL Bio uses a variety of algorithms and models to design variants. Some of the algorithms target specific stages of the gene expression process, while others employ deep learning methods that are agnostic to specific knowledge about gene expression. Moreover, we often use combinations of approaches. Each target gene and host combination presents a unique case and there is currently no way of knowing what combination will work best. Instead, MNDL Bio provides its users with variants that are likely to increase yield but cannot currently be ranked from best to worst before testing.

How many sequence variants can I get and how long does it take? You can have as many as 10 variants per gene, and it usually takes up to an hour. You will be notified by email when your variants are ready for downloading.

Does the platform assist in construct design? Yes, we currently support
construct design for *B. subtilis, C. griseous E. coli*, and *P. pastoris*, with more hosts
added shortly. This includes a choice of a
signal peptide, and N- and C-termini
fusions.

References

- [1] Sidi et. al. (2024) Predicting gene sequences with AI to study codon usage patterns. PNAS
- [2] Zur and Tuller (2015) Exploiting hidden information interleaved in the redundancy of the genetic code without prior knowledge. Bioinformatics
- [3] Diamant et. al. (2018) ChimeraUGEM: unsupervised gene expression modeling in any given organism. Bioinformatics
- [4] Menuhin-Gruman et. al. (2022) Evolutionary Stability Optimizer (ESO): A Novel Approach to Identify and Avoid Mutational Hotspots in DNA Sequences While Maintaining High Expression Levels. ACS Synthetic Biology
- [5] Neumann and Tuller (2022) Modeling the ribosomal small subunit dynamic in Saccharomyces cerevisiae based on TCP-seq data. Nucleic Acids Research
- [6] Menuhin-Gruman et. al. (2025). Aldirected gene fusing prolongs the evolutionary half-life of synthetic gene circuits. bioRxiv